



## SLIDER ASSEMBLY INSTRUCTIONS:

### PRE-ASSEMBLY STEPS:

1. Slide Leg Plate into Leg. Fasten securely making sure bottom of Leg Plate is flush with bottom of Leg. Put in the top two screws and leave loose for easy mounting of top plate later. **(Figure 1)**
2. Insert Trolley Bracket into Top **(Figure 2)** and attach the Trolley to the Top and Trolley Bracket. **(Figure 3)** Install Trolley adjusting nut to 1/4" from tight.

### PANEL ASSEMBLY INSTRUCTIONS:

**Note:** Only hand tighten ALL nuts and bolts till step #8

3. Bolt Center Top and Center Bottom to panel Leg. **(Figure 4)** Put nuts on the three top bolts leaving the nut off the lowest bolt. Bolt the Center Top and Center Bottom together in the middle. **(Figure 5)**
4. Repeat step #3 and attach opposing Leg.
5. Bolt Slotted Crossback and Unslotted Crossback using the small hole on the end of the Crossback to bolt to the upper part of the panel. **(Figure 6)** Also bolt Crossbacks together in the center and place foam spacers on the center Bottom panel. **(Figure 7)**
6. Slide Top over Legs making sure the Trolley Bracket is on the inside of the Leg. Bolt Top to Legs. **(Figure 8)**
7. Slide Bottom into Legs but do not bolt.



FIGURE 1



FIGURE 2



FIGURE 3



FIGURE 4



FIGURE 5



FIGURE 6



FIGURE 7



FIGURE 8

### TOOLS NEEDED:

- Screw Gun
- #3 square bit
- Phillips bit
- 7/16 & 1/2 wrenches
- 5/16 nut driver
- Tin snips
- hand clamps

8. Check panel for square and tighten ALL bolts. **(Figure 9)** Also tighten the trolleys to the Top.
9. Remove Bottom. The front of the Liner has a 1/2" lip, hang Liner on top of the Crossbucks. **(Figure 10)**
10. Cut notches in Liner at bottom edge to access nuts for Bottom. **(Figure 11)**
11. Slide Core into legs pushing it in till it hits the top of the Center Top. Hold down liner with one hand while pushing Core so it doesn't move out of position. **(Figure 12)**
12. Slide Bottom back into Legs and secure with nuts and bolts.
13. Slide Kick Plate under Legs and Bottom. **(Figure 13)** This takes a little work and a punch is helpful in lining up the holes, by doing this, it prevents the Kick Plate from catching things like J channel once it is hung on the building. Also, this Kick Plate is not reversible. The 1/8" holes must go under the Bottom and the 1/4" holes must be on top of the Core.

**Note:** Placing a wooden shim between the Core and Legs makes positioning the Kick Plate easier.

14. Slide Top Plate into the Top and Legs. **(Figure 14)** The same principle applies to the Top Plate as the Kick Plate. This Top Plate also is not reversible. The 1/8" holes go under the upper part of the Top and the 1/4" holes go over the lower part of the Top. **(Figure 15)**

15. Tighten the final top screws for Leg Plate into Leg. **(Figure 16)**

16. Finish screwing Core to panel.

17. Screw Side Glass Angles and Top & Bottom Glass Angles to panel.

18. Caulk along Bottom Glass Angle and Top & Bottom Glass Angles to panel.

19. Insert Glass making sure the grid work runs the same in all panels.

20. Screw Side Glass Z's and TOP 7 Bottom Glass Z's.

21. Using self-tapers attach Door Guide to underside of Bottom. **(Figure 17)**



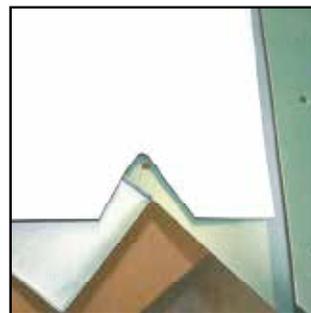
**FIGURE 9**



**FIGURE 10**



**FIGURE 11**



**FIGURE 12**



**FIGURE 13**



**FIGURE 14**



**FIGURE 15**



**FIGURE 16**



**FIGURE 17**

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